

Ceramic Stone

meister finish sticks



XEBEC Ceramic Stone™

Dimensions (mm)			Red #1200	White #1000	Blue #800	Black #600	Orange #400	Light Brown #300	Dark Brown #220	VIOLET #120
w	h	l								
0.5	4	100	AR-0504M 70043	AW-0504M 70049	AB-0504M 70017	AP-0504M 70061	AO-0504M 70067	AL-0504M 70073	AD-0504M 70010	-
0.5	6	100	AR-0506M 70045	AW-0506M 70052	AB-0506M 70057	AP-0506M 70063	AO-0506M 70069	AL-0506M 70080	AD-0506M 70085	-
0.5	10	100	AR-0510M 70047	AW-0510M 70054	AB-0510M 70059	AP-0510M 70065	AO-0510M 70071	AL-0510M 70082	AD-0510M 70087	-
0.8	4	100	AR-0804M 70091	AW-0804M 70096	AB-0804M 70077	AP-0804M 70105	AO-0804M 70620	AL-0804M 70076	AD-0804M 70014	-
1	1	100	AR-1001M 70127	AW-1001M 70135	AB-1001M 70141	AP-1001M 70148	AO-1001M 70155	AL-1001M 70337	AD-1001M 70167	-
1	2	100	AR-1002M 70128	AW-1002M 70012	AB-1002M 70142	AP-1002M 70621	AO-1002M 70019	AL-1002M 70161	AD-1002M 70050	AV-1002M 70173
1	4	100	AR-1004M 70001	AW-1004M 70002	AB-1004M 70003	AP-1004M 70004	AO-1004M 70005	AL-1004M 70006	AD-1004M 70007	AV-1004M 70008
1	6	100	AR-1006M 70025	AW-1006M 70026	AB-1006M 70027	AP-1006M 70028	AO-1006M 70029	AL-1006M 70030	AD-1006M 70031	AV-1006M 70032
1	10	100	AR-1010M 70133	AW-1010M 70018	AB-1010M 70078	AP-1010M 70153	AO-1010M 70016	AL-1010M 70013	AD-1010M 70075	AV-1010M 70178
2	4	100	AR-2004M 70235	AW-2004M 70242	AB-2004M 70249	AP-2004M 70256	AO-2004M 70263	AL-2004M 70270	AD-2004M 70277	AV-2004M 70283
2	6	100	AR-2006M 70237	AW-2006M 70244	AB-2006M 70251	AP-2006M 70258	AO-2006M 70265	AL-2006M 70272	AD-2006M 70279	AV-2006M 70285
3	4	100	AR-3004M 70289	AW-3004M 70295	AB-3004M 70301	AP-3004M 70307	AO-3004M 70313	AL-3004M 70319	AD-3004M 70325	AV-3004M 70331
3	6	100	AR-3006M 70291	AW-3006M 70297	AB-3006M 70303	AP-3006M 70309	AO-3006M 70315	AL-3006M 70321	AD-3006M 70327	AV-3006M 70333

XEBEC Ceramic Stone™ Heat Resistant

Dimensions (mm)			Red #1200	Blue #800	Dark Brown #220	Violet #120
T	W	L				
1	4	100	HR-1004M 70683	HB-1004M 70705	HD-1004M 70706	HV-1004M 70690
1	6	100	HR-1006M 70684	HB-1006M 70686	HD-1006M 70688	HV-1006M 70691
1	10	100	HR-1010M 70685	HB-1010M 70687	HD-1010M 70689	HV-1010M 70692
2	4	100	HR-2004M 70693	HB-2004M 70696	HD-2004M 70699	HV-2004M 70702
2	6	100	HR-2006M 70694	HB-2006M 70697	HD-2006M 70700	HV-2006M 70703
2	10	100	HR-2010M 70695	HB-2010M 70698	HD-2010M 70701	HV-2010M 70704

- Excellent heat resistance
- Doesn't soften
- Outstanding efficiency
- Attach to an ultrasonic polisher for optimal performance

XEBEC Ceramic Stone™ Diamond Sticks

Dimensions (mm)			Black #200	Bluegreen #400	Gray #800
W	H	L			
1	4	100	DM1004M 70900	DF1004M 70901	DS1004M 70902
1	6	100	DM1006M 70903	DF1006M 70905	DS1006M 70907
1	10	100	DM1010M 70904	DF1010M 70906	DS1010M 70908

- for polishing
- Best solution for EDM scale removal for maximum productivity
 - Attach to an ultrasonic polisher for optimal performance

Ceramic Stone

meister finish rods



XEBEC Ceramic Stone™

Dimensions (mm)		Red #1200	White #1000	Blue #800	Black #600	Orange #400	Light Brown #300	Gray #220
Diameter	Length							
1	50	PR-10S 70626	PW-10S 70628	PB-10S 70630	PP-10S 70632	PO-10S 70634	PL-10S 70636	PM-10S 70638
1	100	PR-10M 70627	PW-10M 70629	PB-10M 70631	PP-10M 70633	PO-10M 70635	PL-10M 70637	PM-10M 70639
1.5	50	PR-15S 70614	PW-15S 70640	PB-15S 70642	PP-15S 70615	PO-15S 70644	PL-15S 70646	PM-15S 70648
1.5	100	PR-15M 70625	PW-15M 70641	PB-15M 70643	PP-15M 70624	PO-15M 70645	PL-15M 70647	PM-15M 70649
2	50	PR-20S 70650	PW-20S 70652	PB-20S 70654	PP-20S 70656	PO-20S 70658	PL-20S 70660	PM-20S 70662
2	100	PR-20M 70651	PW-20M 70653	PB-20M 70655	PP-20M 70657	PO-20M 70659	PL-20M 70661	PM-20M 70663
2.34	50	PR-234S 70616	PW-234S 70672	PB-234S 70617	PP-234S 70675	PO-234S 70677	PL-234S 70618	PM-234S 70619
2.34	100	PR-234M 70671	PW-234M 70673	PB-234M 70674	PP-234M 70676	PO-234M 70678	PL-234M 70679	PM-234M 70680
3	50	PR-30S 70600	PW-30S 70601	PB-30S 70602	PP-30S 70603	PO-30S 70604	PL-30S 70605	PM-30S 70606
3	100	PR-30M 70613	PW-30M 70612	PB-30M 70611	PP-30M 70610	PO-30M 70609	PL-30M 70607	PM-30M 70608
3	150	PR-30L 70664	PW-30L 70665	PB-30L 70666	PP-30L 70667	PO-30L 70668	PL-30L 70669	PM-30L 70670

XEBEC Ceramic Stone™ Diamond Rod

for Polishing

- Best solution for EDM scale removal for maximum productivity.
- Attach to an ultrasonic polisher for optimal performance.



Dimensions (mm)		Bluegreen #400
ø	Length	
3	50	PDF30S 70909
3	100	PDF30M 70910

XEBEC Ceramic Stone™ Pencil

for fine detail work



Part Number	EDP Number	Grit	Color	T		W		L		Pencil Holder	Quantity Per Pack
				mm	in	mm	in	mm	in		
A-R-0505S	70950	#1200	Red	0.5	.019	0.5	.019	50	1.969	PCL05	3 stones
A-R-0909S	70951	#1200	Red	0.9	.036	0.9	.036	50	1.969	PCL09	3 stones
A-B-0505S	70952	#800	Blue	0.5	.019	0.5	.019	50	1.969	PCL05	3 stones
A-B-0909S	70953	#800	Blue	0.9	.036	0.9	.036	50	1.969	PCL09	3 stones

XEBEC Ceramic Stone™ Pencil Holder



Part Number	EDP Number	Description	Quantity Per Pack
PCL05	70960	Pencil Holder for AR-0505S, AB-0505S	1 holder
PCL09	70961	Pencil Holder for AR-0909S, AB-0909S	1 holder

XEBEC Ceramic Stone™ Meister Finish Holder

for handheld deburring



Part Number	EDP Number	W		Quantity Per Pack
		mm	inch	
SSH-4	70962	4	.157	1 holder
SSH-6	70963	6	.236	1 holder
SSH-10	70964	10	.393	1 holder