

Pipes (SUS)

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Workpiece information

Industry	General Machinery
Part name	Pipes (SUS)
Material type	SUS304
Cutting process	Drilling

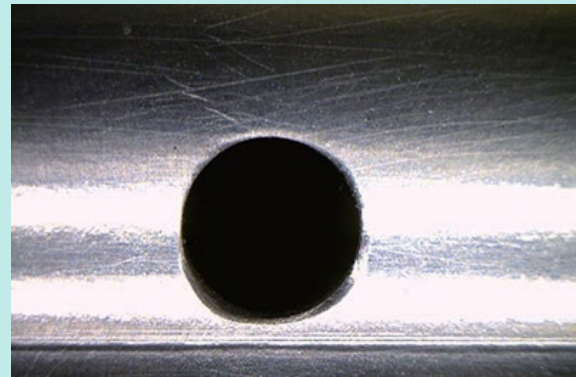
Processing conditions

Tool	XEBEC Brush Crosshole (CH-A33-7M)
Processing detail	Crosshole deburring and internal polishing after drilling process
Spindle Speed (min ⁻¹)	8,000
Table Feed (mm/min)	300
Depth of cut (mm)	—

Before



After



Tool	XEBEC Brush Crosshole (CH-A33-7M)
Result	All burrs removed in one process and no secondary burrs generated.

Tool > XEBEC Brush™ Crosshole

Ideal for deburring, polishing and cutter mark removal on inner diameter and counterbored part

