

Pipe Fitting



Workpiece information

Industry	Aerospace
Part name	Pipe Fitting
Material type	Titanium Alloy
Cutting process	Crosshole Deburring

Processing conditions

Tool	XEBEC™ Brush Crosshole (CH-A33-7L)
Processing detail	Deburring and finishing inner wall diameter
Spindle Speed	8,000 RPM
Feed Rate	12 IPM



Deburring after drilling
Cutter mark removal and polishing on inner diameter

Tool > XEBEC Brush™ Crosshole

Ideal for deburring, polishing and cutter mark removal of inner diameter and counterbored part

