

Main Hydroelectric Shaft



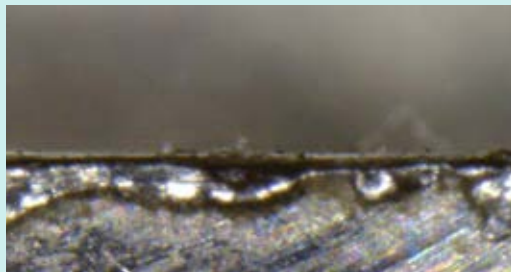
Workpiece information

Industry	Energy
Part name	Main Shaft
Material type	Forged Steel
Cutting process	Surface Finishing

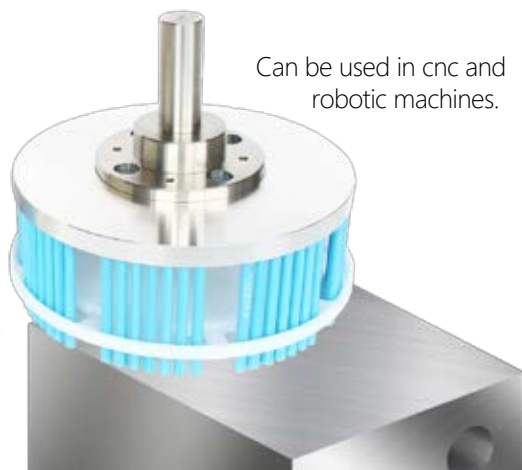
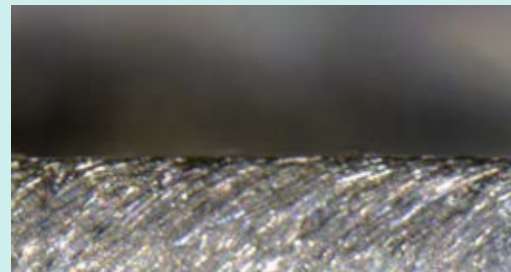
Processing conditions

Tool	XEBEC™ Brush Surface Extra-Large (A32-CB165M)
Processing detail	Finishing of edges and large surface area
Spindle Speed	600 RPM
Feed Rate	85 IPM

Before



After



Tool > XEBEC Brush™ Extra-Large



Ideal for deburring, cutter-mark removal, polishing and finishing of large part surfaces.