

Shaft Collar



Workpiece information

Industry	Energy
Part name	Shaft Collar
Material type	Alluminum Alloy
Cutting process	Crosshole Deburring & Finishing

Processing conditions

Tool	XEBEC™ Stone Flexible Shaft (CH-PM-10B)
Processing detail	Deburring of inner and outer edges of holes.
Spindle Speed	5,000 RPM
Depth of Cut	0.016"

Before



After



Hole deburring

Tool > XEBEC Stone™ Flexible Shaft

Flexible shaft allows soft contact with a workpiece and suppresses subtle vibration when being processed.

Ideal for deburring the front and back of a drilled hole both.

