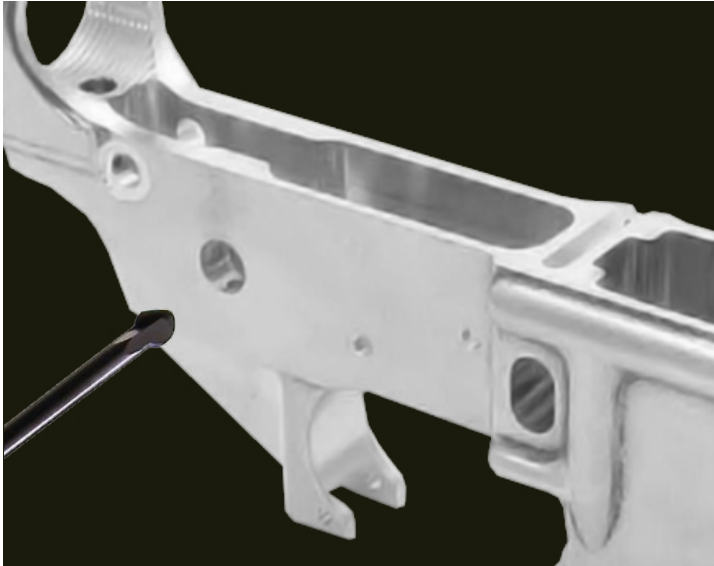


Lower Receiver



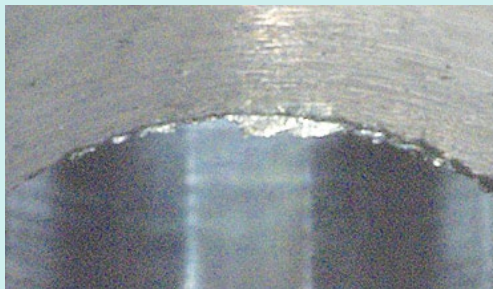
Workpiece information

Industry	Firearms
Part name	Lower Receiver
Material type	Aluminum
Cutting process	Hole deburring with back burr

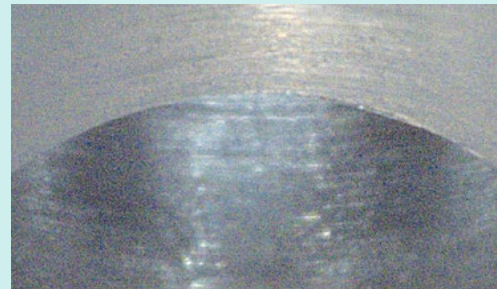
Processing conditions

Tool	XEBEC™ Back Burr Cutter & Path (XC-28-A)
Processing detail	Deburring and chamfering of multiple holes in a single pass
Spindle Speed	12,500 RPM
Feed Rate	45 IPM

Before



After



Deburring after drilling

Tool > XEBEC Back Burr Cutter and Path™

Deburr and chamfer the front and back of multiple elliptical or off-center holes in a single pass.

