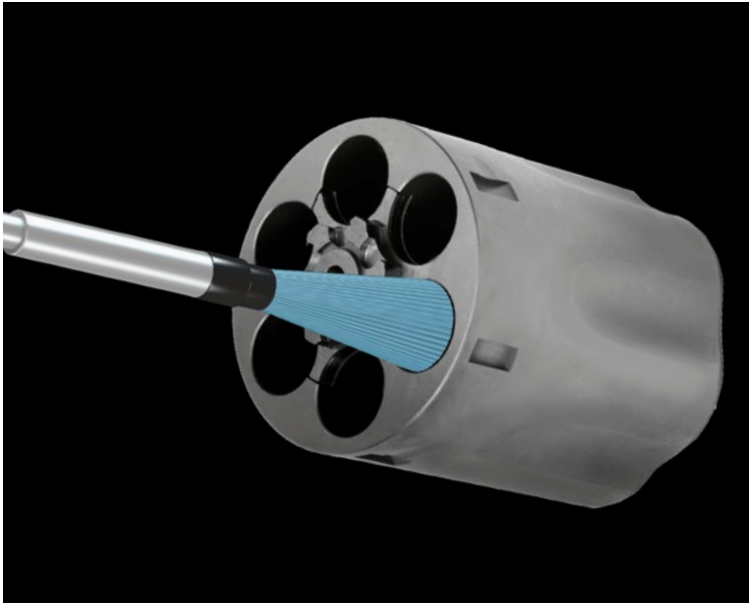


# Cylinder



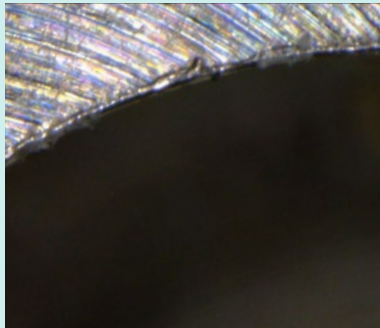
## Workpiece information

Industry	Firearms
Part name	Cylinder (Revolver)
Material type	Stainless Steel
Cutting process	Grooved Inner Wall Diameter

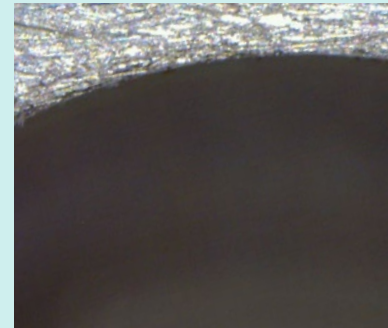
## Processing conditions

Tool	XEBEC™ Crosshole Brush (CH-A33-7M)
Processing detail	Deburring of inner diameter with channeled groove
Spindle Speed	10,000 RPM
Feed Rate	15 IPM

Before



After



## Tool > XEBEC Brush™ Crosshole

Ideal for deburring, polishing and cutter mark removal of inner diameter and counterbored part



Deburring after drilling  
Cutter mark removal and polishing on inner diameter

