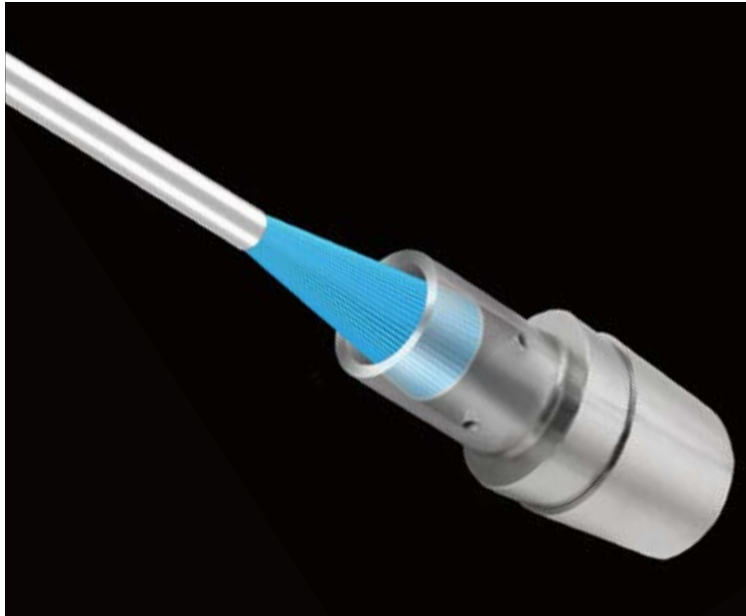


Shaft Connection



Workpiece information

Industry	Energy
Part name	Shaft Connection
Material type	High-Temp Alloy
Cutting process	Crosshole Deburring & Finishing

Processing conditions

Tool	XEBEC™ Brush Crosshole (CH-A33-11L)
Processing detail	Deburring and finishing inner wall diameter
Spindle Speed	7,000 RPM
Feed Rate	15 IPM



Deburring after drilling
Cutter mark removal and polishing on inner diameter

Tool > XEBEC Brush™ Crosshole

Ideal for deburring, polishing and cutter mark removal of inner diameter and counterbored part

