

Valve Plate



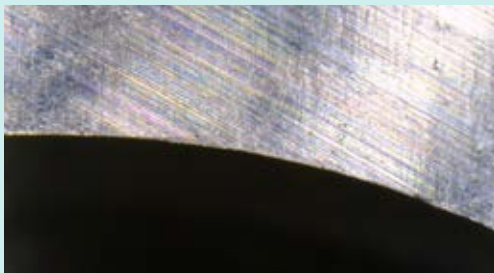
Workpiece information

Industry	Energy
Part name	Gas Compressor Valve Plate
Material type	400 Stainless
Cutting process	Surface Deburring & Finishing

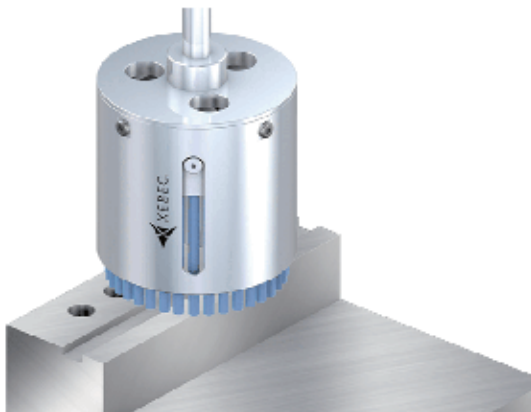
Processing conditions

Tool	XEBEC™ Brush Surface (A21-CB40M)
Processing detail	Deburring and finishing of edges, Fine surface finishing of detailed parts
Spindle Speed	1,400 RPM
Feed Rate	90 IPM

Before



After



Deburring after face-milling, end-milling and drilling
Cutter mark removal and polishing on surface

Tool > XEBEC Brush™ Surface

Ideal for deburring, cutter mark removal and polishing on surface

