

No. SDSE050

Safety Data Sheet (SDS)

(In compliance with JIS Z 7253:2012)

1. Identification

Product Identifier:	Cemented Carbide Tool, Coated Cemented Carbide Tool
Supplier's Name:	XEBEC TECHNOLOGY CO., LTD
Supplier's Address:	Fuete Kojimachi 1 • 7 Building 8F, 1-7-25, Koujimachi, Chiyoda-ku, Tokyo
Telephone:	+81-3-3239-3481
FAX:	+81-3-5211-8964
Emergency Telephone Number:	Same as above

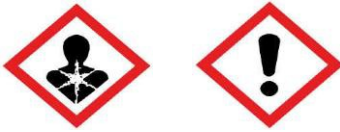
2. Hazard Identification

 GHS Classification ^{Ref 1)}

(The product which contains Ni, Cr, or Co has the following hazards of elements.)

Health Hazard Class	: Category:	Hazard Statements (code)
Serious eye damage/ Eyes irritation	: 2B	Causes eye irritation (H320)
Respiratory sensitization	: 1	May cause allergy or asthma symptoms or breathing difficulties if inhaled (H334)
Skin sensitization	: 1	May cause an allergic skin reaction (H317)
Germ cell mutagenicity	: 2	Suspected of causing genetic defects (H341)
Carcinogenicity	: 2	Suspected of causing cancer (H351)
Reproductive toxicity	: 2	Suspected of damaging fertility or the unborn child (H361)
Specific target organ toxicity, single exposure	: 1	Causes damage to organs (respiratory organs and kidney) (H370)
	: 2	May cause damage to organs (systemic toxicity) (H371)
	: 3	May cause respiratory irritation (respiratory tract irritation) (H335)
Specific target organ toxicity, repeated exposure	: 1	Causes damage to organs through prolonged or repeated exposure (Nervous system and respiratory organs) (H372)
Environmental Hazard Class		
Hazardous to the aquatic environment, chronic toxicity	: 4	May cause long-lasting harmful effects to aquatic life (H413)

Hazards (e.g. physical hazards) not stated here are “Not classified”, “Not applicable” or “Classification not possible”.

Signal Word: Danger
GHS Label Elements:

Other hazards which do not result in classification

- Cemented Carbide Tool is physically and chemically stable in solid form. Under normal use, it does not cause physical or chemical hazard such as ignition ability or flammability, human health hazard such as reproductive toxicity, or environmental hazard such as acute aquatic toxicity.
- When dust or fine powder of grinding dust of the tool is dry or deposited together with oil and grease, it becomes pyrophoric or highly flammable. As no burning velocity data are available, this hazard is not classified under GHS.
- The inhalation of dust produced through dry surface grinding processes may cause lung disorders such as pneumoconiosis.

Precautionary statements (safety measures)

- Do not handle until all safety precautions have been read and understood.
- Use appropriate personal protective equipment and ventilators to prevent exposure.
- Do not breathe dust/fume/vapors/spray.
- Contaminated work clothing should not be allowed out of the workplace.
- Wash contaminated clothing before reuse.
- Do not eat, drink or smoke when using this product.
- Avoid release to the environment.

3. Composition/Information on Ingredients

Substance/Mixture: Mixture (alloy)

Cemented Carbide Tool may be coated or surface-treated with the following substances:

 Coated with: AlN, AlCrN, Al₂O₃, B₄C, Cr₃C₂, CrN, MoS₂, (Al,Ti)N, Ti(B,C,N), TiC, TiCN, TiN, TiSiN, (Ti,Zr)N, TiVN, C(Diamond,DLC), TiAlCrN

Composition and Ingredients

Ingredient	Chemical Formula	CAS NO.	PRTR Law Reference NO.	ISHL Ordinance NO.	Composition wt%
Tungsten carbide	WC	12070-12-1	Not applicable	Not applicable	55-95
Tantalum carbide	TaC	12070-06-3	Not applicable	Not applicable	0-20
Niobium carbide	NbC	12069-94-2	Not applicable	Not applicable	0-20
Titanium carbide	TiC	12070-08-5	Not applicable	Not applicable	0-20
Titanium nitride	TiN	25583-20-4	Not applicable	Not applicable	0-5
Vanadium carbide	VC	12070-10-9	Class1 NO.321	Not applicable	0-5
Nickel	Ni	7440-02-0	Class1 NO.308	Attached List 9-418	0-30
Chromium	Cr	7440-47-3	Class1 NO.87	Attached List 9-142	0-5
Cobalt	Co	7440-48-4	Class1 NO.132	Attached List 9-172	0-30

Please contact the department in charge for detailed information on the designated chemical substance content (two significant digits).

Note: Cemented Carbide Tool which does not contain cobalt as the effective element may have 0.1% or more cobalt impurities.

4. First-Aid Measures

IF FEELING UNWELL : Get medical advice/attention.

IF INHALED (IF SUSPECTED INHALATION OR IF RESPIRATORY SYMPTOMS ARE EXPERIENCED) : If inhaled a high concentration of dust or if suspected inhalation, remove victim to fresh air, loosen his clothes, tie, belt, etc., and keep at rest in a position comfortable for breathing.
: If respiratory symptoms (coughs, gasping, shortness of breath, etc.) occur during work, immediately get medical advice/attention.

IF ON SKIN : If an abnormal sensation is felt when the skin is contacted with dust from, for instance, grinding dust, wash the skin with plenty of water. If required, rinse the skin thoroughly with soap and the like.
: If skin irritation or rash occurs, get medical advice/attention.

IF IN EYES : If dust such as grinding dust is in eyes, immediately flush eyes with clean running water for several minutes and then get medical advice. (Remove contact lenses if easily possible.)
: Keeping eyelids open so that water can clean all over the eyeball thoroughly, be very careful not to damage the eyeball by rubbing.

5. Fire-fighting Measures

Extinguishing Media : When stored or used, this product is in non-flammable solid form, and therefore, no restrictions are imposed on uses of normal water sprayers or fire extinguishers etc. in case of fire in the surrounding area. In the case of a metal fire, use a special powder or dry sand. Other fire extinguishing agents are not allowed.

Specific Hazards with Regard to Fire-fighting : When dust or fine powder from grinding dust of the tool is dry or deposited together with oil and grease, it becomes pyrophoric or highly flammable.
: Dust or fine powder scattered in the air under certain conditions may be inflammable and explosive.
: In fire extinguishing, use personal protective equipment such as protecting clothing, air breathing apparatus, closed-circuit oxygen breathing apparatus, rubber boots, and fire resistant clothing.

6. Accidental Release Measures

This product is in solid form and releases no harmful substances when stored or used. The following measures apply to dust generated during machining and liquid waste containing component elements.

Personal Precautions : Wear suitable personal protective equipment to prevent dust inhalation and eye contact.

Environmental Precautions : Immediately take up the dust, dispose of it as industrial wastes, and prevent release in soil and water systems.

Containment, Cleanup Procedures and Equipment : It is most desirable that dust from grinding and machining should be cleaned up with a cleaner equipped with a filter which can take up fine particles very efficiently. If moistening is allowed, sweep with water sprayers or wet mops to prevent dust scattering.

7. Handling and Storage

Handling

- Do not handle until this Safety Data Sheet (SDS) has been read thoroughly and all safety precautions have been understood.
- After handling dust, wash hands thoroughly before drinking, eating, or smoking.
- Do not eat, drink, or smoke in areas where dust is generated.
- Avoid scattering dust in the air by using local exhaust ventilation in areas where dust is generated.
- If risk of dust inhalation exists, wear suitable dust mask or respiratory protection regardless whether local exhaust ventilation has been installed or not.
- Dust contaminated work clothing should not be allowed out of the workplace.
- Wash dust contaminated work clothing before reuse.

Storage

- Avoid high humidity and keep away from chemical substances such as acids.
- Store locked up depending on the situation.

8. Exposure Controls/Personal Protection

Acceptable concentration

- The concentration of the component elements in working environment should not exceed the exposure limits shown in the following table when dust, fume, gas, metals and its compounds vapors are generated during grinding or surface treatment. (The exposure limits are 0.02mg/m³ for cobalt metal and 0.5mg/m³ for chrome metal, in accordance with the Ordinance on Prevention of Hazards due to Specified Chemical Substances.)
- Use local exhaust ventilation and dust collector, or ventilate the whole area if there is a risk of inhalation or exposure of the component elements. If not possible, wear dust protective mask, respiratory protection, or protective gloves.
- If metals are dissolved through pickling or descaling, avoid touching or inhaling the dissolved substances.

Note: When machining a tool which contains cobalt of 1% or more, take preventive and protective measures against exposure in accordance with the Ordinance on Prevention of Hazards due to Specified Chemical Substances.

Exposure Limits in Working Environment Ref 2), 3), and 4)

Ingredient	Chemical Formula	*OSHA PEL mg/m ³ (Metal Dust Concentration)	**ACGIH TLV mg/m ³ (Metal Dust Concentration)	Japan Society for Occupational Health Exposure Limit mg/m ³
Tungsten carbide	WC	***N/A	N/A	N/A
Tantalum carbide	TaC	N/A	N/A	N/A
Niobium carbide	NbC	N/A	N/A	N/A
Titanium carbide	TiC	N/A	N/A	N/A
Titanium nitride	TiN	N/A	N/A	N/A
Vanadium carbide	VC	N/A	N/A	N/A
Nickel	Ni	1.0	1.5	1.0
Chromium	Cr	1.0	0.5	0.5
Cobalt	Co	0.1	0.02	0.05

*OSHA: Occupational Safety & Health Administration U.S. Department

PEL: Permissible Exposure Limit

**ACGIH: American Conference of Governmental Industrial Hygienists Inc.

TLV: Threshold Limit Value

***N/A: Not Applicable

Respiratory Protection : Use of dust protective mask or respiratory protective equipment is recommended to protect from dust, fume, and mist.

Hand Protection : Use of protective gloves for dust is recommended.

Eye Protection : Use of safety glasses or goggles for dust is recommended.

Skin/Body Protection : Clean up deposited dust on clothing, rags, etc. by washing, by using a clothes brush, or by absorbing the dust with suitable filters. Used clothes should be changed as often as necessary.

9. Physical and Chemical Properties

Appearance/Odor : Dark gray solid (grinded surface)*, odorless

pH : No data

Melting point : No data

Boiling point : No data

Flash point : No data

Vapor pressure (mmHg) : No data

Specific gravity (H₂O=1) : 11.0 -15.5

Solubility in water : Insoluble

* In many instances, the appearance of the product with a coated or processed surface changes.

10. Stability and Reactivity

Reactivity	: The contact with chemical substances such as acids may generate harmful gases.
Chemical Stability	: This product is in solid form and therefore chemically stable as it is but not explosive, flammable, combustible, pyrophoric, water-incompatible, or oxidizing.
Possibility of Hazardous Reactions	
Conditions to Avoid	: Scattering of fine powders (including fume)
Incompatible Materials	: Oxidizer (hydrogen peroxide solution, fluoride, lead oxide, nitric acid, sulfuric acid, etc.)

11. Toxicological Information

Acute Toxicity (Inhalation: mist, dust)	: No data are available on the evaluation of acute toxicity of this product or its harmful effects.
Skin Corrosion/Irritation	: No data are available on the evaluation of skin corrosion/irritation associated with this product or its harmful effects.
Serious Eye Damage/Eye Irritation	: No data are available on the evaluation of serious eye damage/eye irritation associated with this product or its harmful effects.
Respiratory/Skin Sensitization	: No data are available on the evaluation of respiratory/skin sensitization associated with this product or its harmful effects.
Germ Cell Mutagenicity, Reproductive Toxicity	: No data are available on the evaluation of germ cell mutagenicity and reproductive toxicity of this product or its harmful effects.
Carcinogenicity ^{Ref 2), 3), and 4)}	: No data are available on the evaluation of carcinogenicity of this product or its harmful effects.
Specific Target Organ Toxicity, Aspiration Hazard	: No data are available on the evaluation of specific target organ toxicity and aspiration hazard of this product or its harmful effects.

12. Ecological Information

Hazardous to the Aquatic Environment	: No data are available on the environmental impact assessment of this product or its harmful effects.
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13. Disposal Considerations

Disposal Methods	: Tungsten, cobalt, etc. in materials are rare metals. It is desirable to recycle them as resources. : For disposal, conform to the applicable laws regarding industrial wastes such as 'Waste Disposal and Public Cleansing Law' and relevant local by laws. However, the disposal of nickel, chrome, and cobalt may be required to be reported according to the Law concerning Pollutant Release and Transfer Register.
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14. Transport Information

International Regulation

- Maritime Regulatory Information : Non-dangerous goods (other than metal powder)
 Marine Pollutant : Not applicable
 Aviation Regulatory Information : Non-dangerous goods (other than metal powder)

Local Regulation

- Land Regulatory Information : Not applicable (other than metal powder)
 Maritime Regulatory Information : Non-dangerous goods (other than metal powder)
 Marine Pollutant : Not applicable
 Aviation Regulatory Information : Non-dangerous goods (other than metal powder)

- Special Precautions : Load so that the container may not damage or corrossions may not occur to ensure that the cargo should be protected from collapsing.
 : Handle carefully so as not to get injured with the edges.

15. Regulatory Information

- The Industrial Safety and Health Law, The Enforcement Order of the Industrial Safety and Health Act Cabinet Order, The Ordinance on Industrial Safety and Health
- Law concerning Pollutant Release and Transfer Register
- The Ordinance on Prevention of Hazards Due to Specified Chemical Substances

16. Other Information

Reference

- 1) Chemicals that fall under GHS Classification, released by the Incorporated Administrative Agency National Institute of Technology and Evaluation.
- 2) Work Place Safety – Chemical Substances (a Website of the Ministry of Health, Labour and Welfare): http://anzeninfo.mhlw.go.jp/user/anzen/kag/kagaku_index.html
 * Online safety and health information/chemical substances
- 3) Japan Society for Occupational Health
 Recommendation of Occupational Exposure Limits (2003)/Occupational carcinogens (2003)
- 4) U.S. Department of Labor Occupational Safety & Health Administration
 Regulations (Standards - 29 CFR) /TABLE Z-1 Limits for Air Contaminants
 - 1910.1000 TABLE Z-1 (OSHA PEL)
- 5) International Chemical Safety Cards (English version, Japanese version)
- 6) JIS Z7253: JIS Search: <http://www.jisc.go.jp/app/JPS/JPSO0020.html>

Information

- Website of the Ministry of Economy, Trade and Industry: <http://www.meti.go.jp/>
 Website of the Ministry of Environment: <http://www.env.go.jp/>
 Website of the Ministry of Health, Labour and Welfare: <http://www.mhlw.go.jp/>
 Website of the Japan Advanced Information Center of Safety and Health (Japan Industrial Safety and Health Association): <http://www.jaish.gr.jp/>
 ICSC database: <http://www.nihs.go.jp/ICSC/>

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