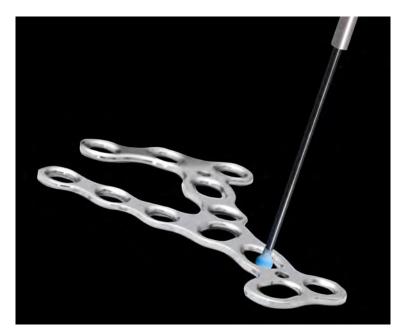
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# Coronoid Plate



### Workpiece information

Industry	Medical
Part name	Coronoid Plate
Material type	Stainless Steel
Cutting process	Holes

#### **Processing conditions**

Tool	XEBEC™ Stone Flexible Shaft (CH-PB-3B)
Processing detail	Deburring of inner and outer edges of elliptical holes.
Spindle Speed	12,000 RPM



Hole deburring

## Tool $\rightarrow$ XEBEC Stone<sup>TM</sup> Flexible Shaft

Flexible shaft allows soft contact with a workpiece and suppresses subtle vibration when being processed.

Perfect for deburring both the entry and exit of a drilled hole.

